

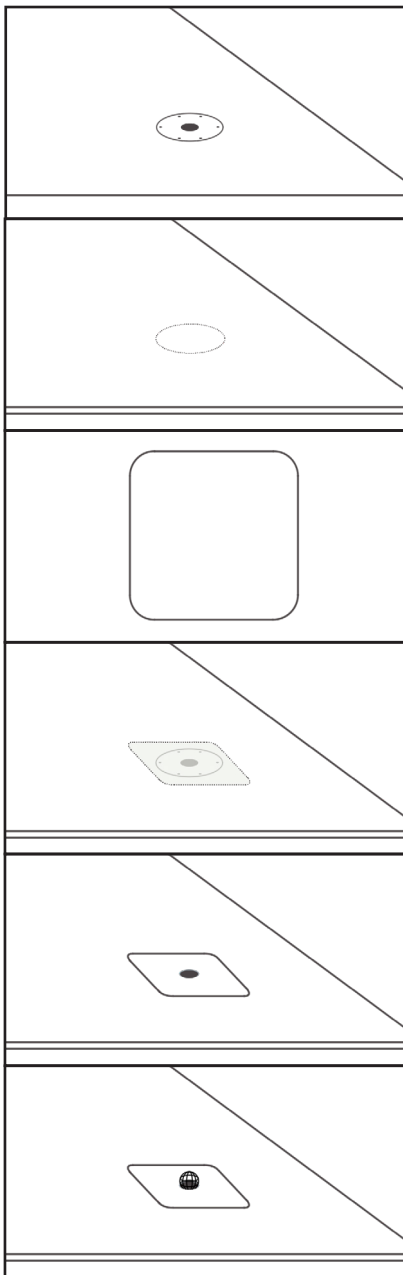
# INSTALLATION

## INSTALLING AN INTERNAL DRAIN

### What you will need:

- Internal Drain
- Flashing Tape
- Tape Primer
- Leaf Guard (if required)
- Screws
- Paint Brush/Mini Roller
- Seam Roller

### Guide:



1. Cut the flange of the outlet back to a minimum 50mm on all sides.
2. Fit the outlet and fix to the roof deck with screws.
3. Adhere the membrane to the deck as usual, avoiding getting any glue on the area over the outlet.
4. Cut away the membrane sitting over the outlet including the flange.
5. Cut a piece of 228mm Flashing Tape to cover the outlet including its flange and 60mm in all directions. The corners of the tape should be curved.
6. Place the tape over the outlet and mark the area on the EPDM.
7. Apply Tape Primer over the marked area, including over the outlet flange and into the outlet pipe.
8. Allow the primer to flash off until it is touch dry.
9. Apply the Flashing Tape to the membrane, pressing into the top section of the outlet.
10. Cut a hole from the centre of the tape to the inner edge of the outlet.
11. Roller all the tape, including inside the outlet to remove all bubbles and ensure a good bond.
12. Fit any leaf guards.